



Electrically conductive clamp profile hose (clip hose), double-layer, highly chemical resistant (up to +518°F)

Application

- flexible hose/ ducting for hot and cold gases and for dust, powder, fibers
- chemical industry: chemical vapors, vapor return hose at loading arm, paint steam, spray mist extraction
- explosion hazard area

Properties

- abrasion protection via external clamp profile
- secure clamping of the wall within the clamp profile
- highly flexible + compressible 4:1
- very good heat resistance

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- anti-adhesive
- good resistance to alkalis and acids
- surface resistance PTFE film $<10^6$
- extremely good resistance to chemicals
- in accordance with ATEX 2014/34/EU (1999/92/EC) and German TRGS 727: aspiration of combustible dusts (Zone 22 inside), for use in zone 1 and 2 (gases), for use in Zone 0 (gases)
- conforms to RoHS guideline
- REACH according to --> Technology / Technical Information / REACH

Temperature range

- short time to 520 °F

Design

- CP construction
- Clamp profile supporting spiral: all-stainless steel (INOX)
- wall: interior semi-conducting PTFE foil, exterior special-coated glass fabric
- TEFLON® is a registered trademark of DuPont.

Delivery variants

- further diameters and lengths available on request

I.D.	outer Ø	Pressure	Vacuum	Bending radius	Weight	Dimensions in Stock	Order No.
(in / mm)	(in)	(psi)	(inHG)	(in)	(lb/ft)	(ft)	
2 / 50-51	2.441	5.947	8.859	0.709	0.410	6	471-0050-1003
- / 55	2.638	5.657	8.268	0.787	0.444	6	471-0055-1003
2,36 / 60	2.835	5.366	7.383	0.787	0.484	6	471-0060-1003
2,5 / 63-65	3.031	5.149	6.792	0.866	0.517	6	471-0065-1003
- / 70	3.228	4.931	6.201	0.866	0.558	6	471-0070-1003
3 / 75-76	3.425	4.714	5.315	0.945	0.591	6	471-0075-1003
- / 80	3.622	4.569	4.725	0.945	0.632	6	471-0080-1003
3,5 / 89-90	4.016	4.206	3.248	1.024	0.706	6	471-0090-1003
4 / 100-102	4.409	2.828	2.953	1.102	0.578	6	471-0100-1003
- / 110	4.803	2.683	2.510	1.181	0.638	3 6	471-0110-1003
4,5 / 114-115	5.000	2.611	2.362	1.260	0.665	3 6	471-0115-1003
4,72 / 120	5.197	2.538	2.215	1.260	0.692	3 6	471-0120-1003
5 / 125-127	5.394	2.466	2.067	1.339	0.719	3 6	471-0125-1003
- / 130	5.591	2.393	1.772	1.339	0.746	3 6	471-0130-1003
5,5 / 140	5.984	2.321	1.477	1.417	0.800	3 6	471-0140-1003
6 / 150-152	6.378	1.595	1.181	1.496	0.578	3 6	471-0150-1003
6,3 / 160	6.772	1.523	1.034	1.575	0.612	3 6	471-0160-1003
6,5 / 165	6.969	1.450	1.034	1.614	0.632	3 6	471-0165-1003
- / 170	7.165	1.450	0.886	1.654	0.652	3 6	471-0170-1003
- / 175	7.362	1.450	0.886	1.732	0.665	3 6	471-0175-1003
7 / 178-180	7.559	1.378	0.886	1.732	0.685	3 6	471-0180-1003
8 / 200-203	8.346	1.305	0.738	1.890	0.759	3 6	471-0200-1003
- / 215	8.937	1.233	0.591	2.047	0.813	3 6	471-0215-1003
- / 225	9.331	1.233	0.591	2.126	0.853	3 6	471-0225-1003
9 / 228-229	9.449	1.233	0.591	2.126	0.867	3 6	471-0228-1003

Positive and negative pressure ratings are the recommended maximum operating values. Products can be manufactured to meet higher operating values upon request. The bend radius is calculated from the center of the hose in an arched position. Additional information at www.norres.com/us/technology/. NORRES reserves the right to modify technical data at any time. Technical data based on tests at 68 °F and are approx. values. Proper use and maintenance of NORRES hoses is the sole responsibility of purchaser and ultimate user of the product. The individual conditions, applications and the number of variables make firm recommendations technically impossible. This information is intended as a general guide only.

I.D.	outer Ø	Pressure	Vacuum	Bending radius	Weight	Dimensions in Stock	Order No.
(in / mm)	(in)	(psi)	(inHG)	(in)	(lb/ft)	(ft)	
- / 250	10.315	0.943	0.591	2.283	0.941	3 6	471-0250-1003
10 / 254	10.472	0.943	0.591	2.323	0.954	3 6	471-0254-1003
- / 275	11.299	0.870	0.443	2.520	1.035	3 6	471-0275-1003
11 / 280	11.496	0.870	0.443	2.559	1.055	3 6	471-0280-1003
- / 300	12.283	0.798	0.295	2.677	1.129	3 6	471-0300-1003
12 / 305	12.480	0.798	0.295	2.717	1.156	3 6	471-0305-1003
- / 315	12.874	0.798	0.295	2.795	1.196	3 6	471-0315-1003
- / 325	13.268	0.798	0.295	2.913	1.243	3 6	471-0325-1003
13 / 330	13.465	0.725	0.295	2.953	1.257	3 6	471-0330-1003
- / 350	14.252	0.580	0.295	3.071	1.310	3 6	471-0350-1003
14 / 356	14.488	0.580	0.295	3.110	1.344	3 6	471-0356-1003
- / 375	15.236	0.580	0.295	3.268	1.431	3 6	471-0375-1003
- / 400	16.220	0.580	0.295	3.465	1.499	3 6	471-0400-1003
16 / 405-406	16.457	0.580	0.295	3.504	1.519	3 6	471-0406-1003
- / 450	18.189	0.508	0.148	3.858	1.680	3 6	471-0450-1003
18 / 457	18.465	0.508	0.148	3.937	1.707	3 6	471-0457-1003
- / 500	20.157	0.435	0.148	4.252	1.862	3 6	471-0500-1003
20 / 508	20.472	0.363	0.148	4.331	1.895	3 6	471-0508-1003
- / 600	24.094	0.290	0.148	5.039	2.231	3	471-0600-1003
24 / 610	24.488	0.290	0.148	5.118	2.272	3	471-0610-1003
- / 700	28.031	0.218	0.059	5.827	2.601	3	471-0700-1003
28 / 712	28.504	0.218	0.030	5.945	2.648	3	471-0712-1003
- / 750	30.000	0.218	0.030	6.220	2.789	3	471-0750-1003
- / 800	31.969	0.218	0.030	6.614	2.970	3	471-0800-1003
32 / 813-815	32.559	0.218	0.030	6.732	3.038	3	471-0815-1003
- / 900	35.906	0.218	0.030	7.402	3.407	3	471-0900-1003
36 / 915	36.496	0.218	0.030	7.520	3.454	3	471-0915-1003
- / 1000	39.843	0.218	0.030	8.189	3.703	3	471-1000-1003
40 / 1016	40.472	0.145	0.030	8.307	3.750	3	471-1016-1003

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Accessories



CLAMP 213



CLAMP 217



CONNECT 228



CLAMP 212



CONNECT 270-271